

# Work Order ID 51865

Tuesday, September 08, 2009 12:36:24 PM



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Item ID: D3832-3	Accept		Setup	Start	
Revision ID: A				Stop	
Item Name: Mesh (Lid)					
Start Date: 9/9/2009	Start Qty: 3.00				
Required Date: 9/14/2009	Req'd Qty: 3.00				
Reference:					
Cust Item ID:					
Customer:					

Approvals:	Process Plan: <u>PP/LL</u>	Date: <u>09-9-08</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	Rev A								

100		0.00						
	SHEAR							
Shear	Memo	0.00	SAD	09-09-28				
Shear	1- mesh to size as per dwg D3832							

110		0.00						
	QC5- Inspect part completeness to step on W/O							
QC	Memo	0.00	27	09/09/30				
Quality Control								

120		0.00						
	Identify as per dwg & Stock Location: <u>WA</u>							
Packaging	Memo	0.00	SAD	09-09-30				
Packaging								

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Item ID: D3832-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid)

Start Date: 9/9/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/30

09/09/30

# Picklist Print

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Work Order ID: 51865



Parent Item: D3832-3RevA



Parent Item Name: Mesh (Lid)

Start Date: 9/9/2009

Required Date: 9/14/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	441.6589	37.6948			
Expanded Metal Flat SS												

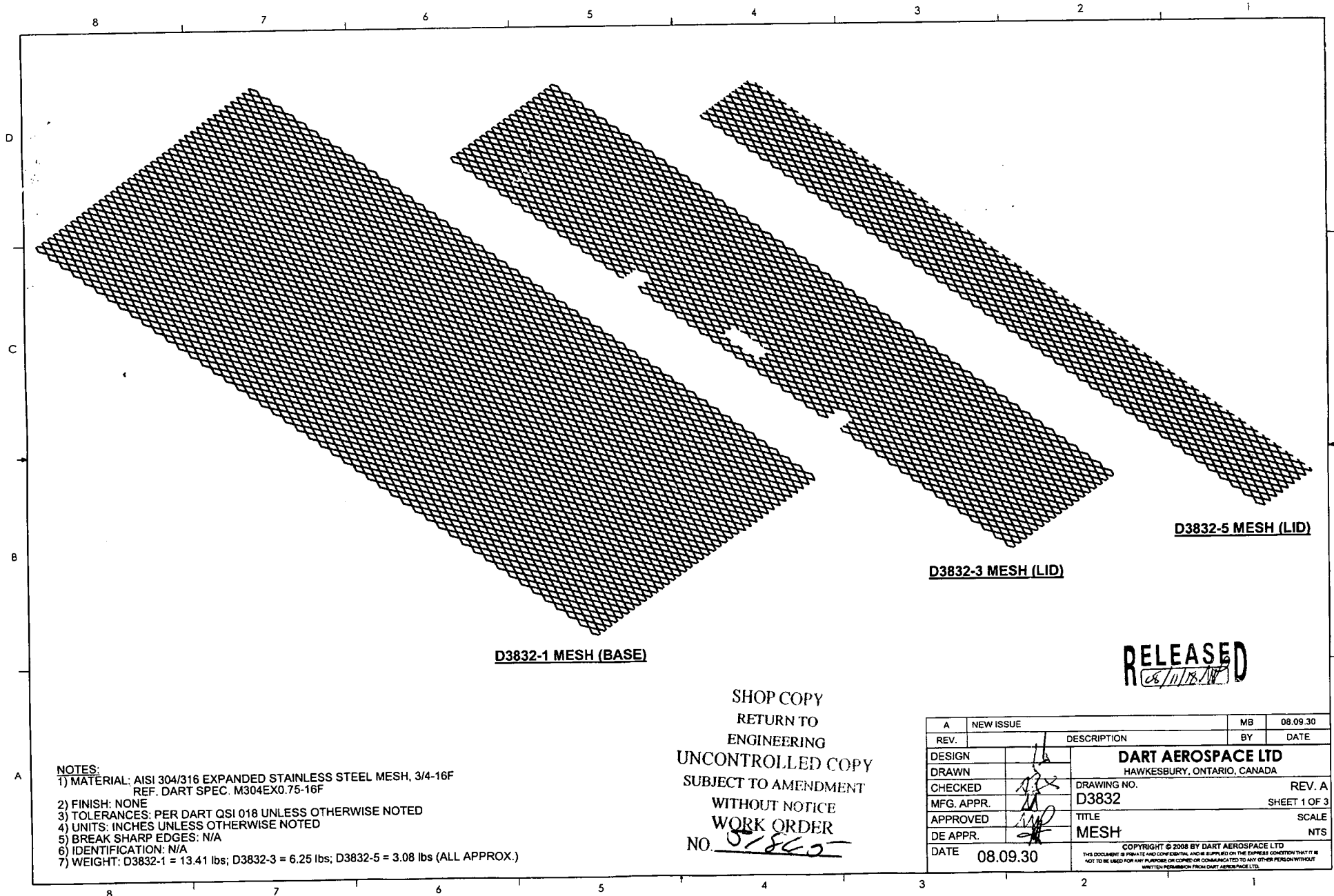
S410 09-09-28

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	441.6589065	
108152	90	
110134	6.7	
110292	14.4	
110629	14.41	
110861	21.18	
110992	0.58	
111444	4.14	
111630	9.15	
111956	4.335517	
112147	83.1447895	
112311	193.6186	

1 12.5649

2 25.1296

End Scrap B# 110292 Qty 1.8351(sf)



**D3832-1 MESH (BASE)**

**D3832-3 MESH (LID)**

**D3832-5 MESH (LID)**

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51860

**RELEASED**  
08/11/16

A	NEW ISSUE	DESCRIPTION	MB	08.09.30
REV.			BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3832	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		MESH	NTS	
DATE	08.09.30	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

